

Density	930	kg/m ³	ISO 1183
Mass melt-flow rate (MFR) 190°C/21.6 kg		g/10 min	ISO 1133
Water absorption (23°C-sat)		%	ISO 62
Humidity absorption (23°C/50%RH)		%	ISO 62
Elongational Stress F (150/10)	0.24	MPa	ISO 11542-2
Intrinsic viscosity	2200	ml/g	ISO 1628-3
Viscosity number	2500	cm ³ /g	ISO 307, 1157, 1628
Tensile modulus (1mm/min)	720	MPa	ISO 527-2/1A
Tensile stress at yield (50mm/min)	17	MPa	ISO 527-2/1A
Tensile strain at yield (50mm/min)	20	%	ISO 527-2/1A
Nominal strain at break (50mm/min)	>50	%	ISO 527-2/1A
Tensile creep modulus (1h)	430	MPa	ISO 899-1
Tensile creep modulus (1000h)	220	MPa	ISO 899-1
Charpy impact strength (14° V-notch both sides)	210	kJ/m ²	ISO 11542-2
Shore hardness D scale 15 sec value	61	-	ISO 868
Ball indentation hardness 30 sec value	36	N/mm ²	ISO 2039-1
Wear by sandslurry method (based on GUR 4120=100)	100	-	Internal
DTUL @ 1.8 MPa	43	°C	ISO 75-1/-2
DTUL @ 0.45 MPa	65	°C	ISO 75-1/-2
Vicat softening temperature B50 (50°C/h 50N)	80	°C	ISO 306
Coeff.of linear therm. expansion (parallel)	2	E-4/°C	ISO 11359-2
Flammability @1.6mm nom. thickn.	HB	class	UL94
thickness tested (1.6)	1.6	mm	UL94
Thermal conductivity at 23°C	0.41	W/(m K)	Internal
Specific heat at 23°C	1.84	kJ/(kg-°K)	Internal
Relative per mittivity - 100 Hz	2.1	-	IEC 60250
Relative per mittivity - 1 MHz	3	-	IEC 60250
Dissipation factor - 100 Hz	3.9	E-4	IEC 60250
Dissipation factor - 1 MHz	10	E-4	IEC 60250
Volume resistivity	>1E12	Ohm*m	IEC 60093
Surface resistivity	>1E12	Ohm	IEC 60093
Electric strength	45	kV/mm	IEC 60243-1
Comparative tracking index CTI	600	-	IEC 6